

FR-V4C

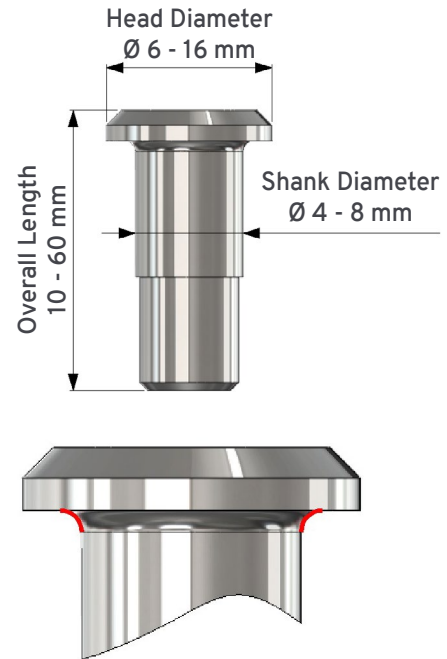
High-Speed Fillet Rolling Machine
with Conveyor Loading



Key Points

- Rolling the underhead radius
- 3,000 to 4,000 parts per hour
- 100% in-process control of quality
- 100% Monitoring of Rolling Force, Rolling Time and Roller Rotation
- Minimal coolant use. No coolant splash or mist
- Very small footprint
- Fast changeover
- Specially-written user-friendly software in multiple languages
- Industry 4.0 compatible

Application



Features

- 18" / 450 mm Ø Vibratory Bowl Feeder at a convenient height for loading parts or linking machines
- Up to 400 kgf / 880 lbf Rolling Force
- Load cell integrated into spindle to measure actual rolling force
- Programmable control of rolling force, rpm & time
- Servo controlled spindle motor
- Conveyor input
- Allen Bradley or Siemens PLC control system with touch-screen HMI

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