## ADB-L2

Automatic Drill, Point and **Broach Machine** 



### **Key Points**

- Drilling, pointing, facing and broaching with petal removal
- 1000 1500 parts per hour
- All spindles have servo motor drive and servo in-feed
- Broaching with servo-controlled roller screw
- Servo-controlled indexing
- No hydraulics
- Specially-written user-friendly software in multiple languages
- 3G / Ethernet Modem for remote access
- Industry 4.0 compatible

# **Application Head Diameter** Ø 6 - 16 mm Overall Length **Shank Diameter** 9.5 - 64 mm Ø 4 - 10 mm

### **Features**

- Stations:
  - 1. Load
  - 2. Centre Drill
  - 3. Drill
  - 4. 2nd Drill
  - 5. Point & face
  - 6. 2,000kgf Servo-controlled broach
  - 7. Drill petals
  - 8. Air blast to remove petals
  - 9. Coolant wash to clean locations
  - 10. Eject
- Full programmable control of all axes
- Independent control of all cutting speed sand feeds
- Pre-settable tool-holdersw



∇ View product at e-tech.co.uk



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